

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO038190	ACI001-VC	1	1	Net 30	M1018R0.750	M1018R0.750 : MATERIAL: AISI 1018-1025 ROUND BAR M1010S20GA AS PER MIL-S-7097 OR ASTM A108				20	11/3/2017	18		S007165	Stock	11/6/2017	\$ 1.17 / ft	0		\$21.16	Acier Ouellette Inc.
		2			MT-1144 RT.000	1144 Steel Proof Round Bar 1.000" ASTM A311 OR UNS G11440				10		10		S007166	Stock	11/6/2017	\$ 5.47 / ft	0		\$54.70	Acier Ouellette Inc.
		5			M6061T6R3.000	6061-T6 Round Bar 3.000" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft						10		S007167	Stock	11/6/2017	\$ 20.59 / ft	0		\$205.93	Acier Ouellette Inc.
		6			M6061T6R3.250	6061-T6 Round Bar 3.250" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft				6		6		S007168	Stock	11/6/2017	\$ 35.45 / ft	0		\$212.69	Acier Ouellette Inc.
		7			M303H0.500	303 Hex Bar .500 : MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft				12		12		S007169	Stock	11/6/2017	\$ 5.42 / ft	0		\$65.00	Acier Ouellette Inc.
		8			M303R0.750	303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft				60		62		S007170	Stock	11/6/2017	\$ 4.75 / ft	0		\$294.22	Acier Ouellette Inc.
		9			M303R1.000	303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft				12		12		S007171	Stock	11/6/2017	\$ 7.90 / ft	0		\$94.82	Acier Ouellette Inc.
		10			M303R2.000	303 Round Bar 2" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft						13		S007172	Stock	11/6/2017	\$ 32.04 / ft	0		\$403.71	Acier Ouellette Inc.
		11			M2024T3.063	2024-T3 .063 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf				96		96		S007173	Stock	11/6/2017	\$ 9.90 / sf	0		\$950.00	Acier Ouellette Inc.
		12			M304B0.250X4.000	304 Bar .250 X 4.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft				12		12		S007174	Stock	11/6/2017	\$ 8.02 / ft	0		\$96.27	Acier Ouellette Inc.
		13			M304S18GA	304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf				96		32		S007175	Stock	11/6/2017	\$ 5.36 / sf	0		\$171.36	Acier Ouellette Inc.
		14			M304S24GA	304/316 .025 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf				32		32		S007176	Stock	11/6/2017	\$ 2.90 / sf	0		\$92.72	Acier Ouellette Inc.
		15			M5052H32S.040	5052-H32 .040 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR				64		64		S007177	Stock	11/6/2017	\$ 3.28 / sf	0		\$210.00	Acier Ouellette Inc.

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
						AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 receive sf															
Total:										442		379								\$2,253.45	

Plex 11/6/2017 3:19 PM Dart.Plouffe.Sonia



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038190

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038190
PO Date: 10/30/17
Due Date: 11/3/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

E-MAILED
OCT 30 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments: QUOTE NO SOU0066341

Items											
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M1018R0.750 DAS 9 9-86	-	M1018R0.750 : MATERIAL: AISI 1018- 1025 ROUND BAR M1010S20GA AS PER MIL-S-7097 OR ASTM A108		Firmed	11/3/17	20 ft 18.10	0 ft 18.10	20 ft	\$1.169/ft	\$23.38
2	MT-1144-R1.000 DAS 9 9-86	-	1144 Steel Proof Round Bar 1.000" ASTM A311 OR UNS G11440		Firmed	11/3/17	10 ft	0 ft 10 ft	10 ft	\$5.47/ft	\$54.70
4	M6061T6B0.500X7.000	-	6061T6 Bar 0.500 X 7.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		Firmed	11/3/17	6 ft	0 ft	6 ft	\$20.8333/ft	\$125.00
5	M6061T6R3.000 mf	-	6061-T6 Round Bar 3.000" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft		Firmed	11/3/17	10 ft	0 ft 10 ft	10 ft	\$20.593/ft	\$205.93
6	M6061T6R3.250 mf	-	6061-T6 Round Bar 3.250" : MATERIAL: 6061- T6/T651/T6510/T6511/T62		Firmed	11/3/17	6 ft	0 ft 6 ft	6 ft	\$35.448/ft	\$212.69



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038190

Items											
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft								
7	M303H0.500	-	303 Hex Bar .500 : MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft		Firmed	11/3/17	12 ft	0 ft 12 ft	12 ft	\$5.41666/ft	\$65.00
8	M303R0.750	-	303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft		Firmed	11/3/17	60 ft	0 ft 62 ft	60 ft	\$4.7455/ft	\$284.73
9	M303R1.000	-	303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft		Firmed	11/3/17	12 ft	0 ft 12 ft	12 ft	\$7.901666/ft	\$94.82
10	M303R2.000	-	303 Round Bar 2" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft		Firmed	11/3/17	12 ft	0 ft 12 ft	12 ft	\$32.040833/ft	\$384.49
11	M2024T3S.063	-	2024-T3 .063 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf		Firmed	11/3/17	96 sf	0 sf 96 sf	96 sf	\$9.895833/sf	\$950.00
12	M304B0.250X4.000	-	304 Bar .250 X 4.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft		Firmed	11/3/17	12 ft	0 ft 12 ft	12 ft	\$8.0225/ft	\$96.27
13	M304S18GA	-	304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR		Firmed	11/3/17	96 sf	0 sf 96 sf	96 sf	\$5.355/sf	\$514.08



Dart Hawkesbury
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038190

Items											
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf								
14	M304S24GA	-	304/316 .025 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf		Firmed	11/3/17	32 sf	0 sf	32 sf	\$2.8975/sf	\$92.72
								32sf			
15	M5052H32S.040	-	5052-H32 .040 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 receive sf		Firmed	11/3/17	64 sf	0 sf	64 sf	\$3.28125/sf	\$210.00
								64sf			
										Grand Total:	\$3,313.81

Order Notes

DWG REV PR17

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/30/17 8:15 AM dart.lavoie.chantal



ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

CO00059096

Customer N° CL10001056

Date 2017/10/30

Delivery date **2017/11/03**

Your order N° 039190

Processed by Josianne Bourdon

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme Net 30 Days

Page 1

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ROUND CR 3/4 1018 RANDOM RCR-34-V 5332 <i>1 X 20' R/L HEAT: 41379AA</i> DAS 9 9-86	30.00	20.00	PL_SCLB	1.00						
2 ROUND STRESSPROOF 1 RANDOM RST-1-V 5804 <i>1 X 10' HEAT: 015380</i> DAS 9 9-86 COUPE A LA SCIE 1 SCIE	26.70	10.00	PL_SCLB	1.00						
3 ALU PLATE 1/2 6061-T651 RANDOM PAL-126061-V 4229 <i>1 X 7" X 72" HEAT</i> AC10703-TH-01/11 B/D	25.38	3.50	PI2_SCLB	1.00						

NIR : R-109516-6

Next Page...



ACIER OUELLETTE INC.
935, Boul. du Hâvre
Saliaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

CO00059096

Customer N°

CL10001056

Date

2017/10/30

Delivery date

2017/11/03

Your order N°

039190

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

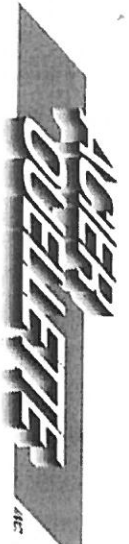
Page

2

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only					
				CMD	EXP	B/O	IN	I	S	C	OUT	
4 ROUND ALU 3 6061-T6 RANDOM RAL-3-V 5161 <i>600P gnl</i> 1 X 10' HEAT : 383734 COUPE A LA SCIE SCIE 1	83.04	10.00	PL_SCLB	1.00								
5 ROUND ALU 3 1/4 6061-T6 RANDOM RAL-314-V 5152 <i>gnl</i> 1 X 6' HEAT : 200080207 AC10703-TH-01/11	58.44	6.00	PL_SCLB	1.00								
6 HEXAGONE SS 1/2 SS303 RANDOM NS XSS-12303-V 8748 <i>gnl</i> 1 X 12' HEAT : 429366 AC10703-TH-01/11	8.83	12.00	PL_SCLB	1.00								

NIR : R-109516-6

Next Page...



ACIER OUELLETTE INC.
935, Boul. du Havre
Sablery de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

CO00059096

Customer N°

CL10001056

Date

2017/10/30

Delivery date

2017/11/03

Your order N°

039190

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

3

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
7 ROUND SS 3/4 303 RANDOM RSS-34303-V 5761 5 X 12' R/L HEAT: 409862	90.12	60.00	PL_\$CLB	5.00						
8 ROUND SS 1 303 RANDOM NS RSS-1303-V 8519 1 X 12' R/L HEAT: 507X AC10703-TH-01/11	32.04	12.00	PL_\$CLB	1.00						
9 ROND SS 2 303 RANDOM NS RSS-2-V 8931	130.80	12.00	PL_\$CLB	1.00						
1 X 12' R/L HEAT: 439513 AC10703-TH-01/11										
10 ALU SHEET .064 (14G) 2024-T3 (4 X 12) FEAL-0644122024 3166	86.50	96.00	PL2_\$CLB	2.00						
2 X 4' X 12' HEAT: 23710181										

NIR : R-109516-6

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935, Boul. du Hâvre
Sablery de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

CO00059096

Customer N° CL10001056
Date 2017/10/30
Delivery date **2017/11/03**

Your order N° 039190

Processed by Josianne Bourdon

Salesman

Carrier

Credit Terme

OUELLETTE VALLEYFIELD
Net 30 Days

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

4

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only							
				CMD	EXP	B/O	IN	I	S	C	OUT			
AC10705-SA-01/11 11 FLAT SS 1/4 X 4 SS304 RANDOM FSS-144-V 3522 <i>anf</i>	40.80	12.00	PL_SCLB	1.00										
<i>1 X 12' R/L HEAT: 512698</i> 12 SHEET SS 18G SS304-2B (4 X 8) FESS-18G483042B 3425	201.60	96.00	P12_SCLB	3.00										
<i>3 X 4' X 8' HEAT: 6/0</i> 13 SHEET SS 24G SS304-2B (4 X 8) FESS-24G483042B 3441	33.60	32.00	P12_SCLB	1.00										
<i>1 X 4' X 8' HEAT: 849356</i> 14 ALU SHEET .040 (18G) 5052-H32 (4 X 8) FEAL-040485052 3124	36.03	64.00	P12_SCLB	2.00										
<i>2 X 4' X 8' HEAT: 17028037DK</i>														

NIR : R-109516-6

Next Page...



ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

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CO00059096

Customer N°

CLJ0001056

Date

2017/10/30

Delivery date

2017/11/03

Your order N°

039190

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,
Att: CHANTAL LAVOIE Tél.: 613-632-5200
Delivery Route 5

Page

5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C OUT
AC10706-T4-01/11 SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE			\$	0.00						

Total Weight (LBS) : 883.88

NIR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc" is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc" to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days of this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By : Time

Customer's Signature

Y M D

Total (\$CAD)

3 749.01

Deposit

0.00

Balance

3 749.01



ARANA Y LUPARDO, 2
48490 UGAO-MIRAVALLS/VIZCAYA (SPAIN)
Tfno.: 946480211
Fax: 946480128
Email: calpradera@calibradospradera.es
www.calibradospradera.es

CERTIFICADO DE CALIDAD/QUALITY REPORT

De acuerdo a /Made according to:

EN 10204/DIN 50049

3.1

Nº CERTIFICADO / CERTIFICATE NR.: 47862

ALBARAN 47862
Delivery Note Nr.

CLIENTE LES ACIERS TRANSREC (1997) LTÉE
CUSTOMER

Norma : EN 10277

Productos Calibrados de acero. Condiciones técnicas de suministro.

Norm :

Bright steel products. Technical delivery conditions.

PRODUCTO SOLICITADO : PRODUCT ACCORDING ASTM A108

Nº PEDIDO Purchase Order	DESCRIPCIÓN Description	KGS.	TOLERANCIA TOLERANCE	OF	MEDIDA Measurement
VI-46700	12L14 RED. ESTIRADO 25,40 (1")	1.004	- 0,051	202437	25,40
PAR-47782	1018 RED. ESTIRADO 25,00	1.822	- 0,051	139261	25,00
PAR-47785	1018 RED. ESTIRADO 25,00	3.982	- 0,051	139283	25,00
PAR-47786	12L14 RED. ESTIRADO 12,70 (1/2")	1.000	- 0,051	137659	12,70
PAR-47795	1018 CUA. ESTIRADO 31,75 (1 1/4")	1.224	- 0,160	136439	31,75
SM-47572	1018 RED. ESTIRADO 15,88 (5/8")	1.008	- 0,051	916391	15,88
SM-47572	1018 RED. ESTIRADO 19,05 (3/4")	1.134	- 0,051	139479	19,05
OU-47832	12L14 RED. ESTIRADO 12,70 (1/2")	1.000	- 0,051	137659	12,70
OU-47832	1018 RED. ESTIRADO 19,05 (3/4")	1.190	- 0,051	139625	19,05
PAJ-48073	1018 CUA. ESTIRADO 9,53 (3/8")	983	- 0,090	915990	9,53
PAJ-48073	1018 RED. ESTIRADO 15,88 (5/8")	1.150	- 0,051	916216	15,88
PAR-48154	1018 CUA. ESTIRADO 6,35 (1/4")	784	- 0,090	915673	6,35
PAR-48154	1018 RED. ESTIRADO 7,94 (5/16")	1.090	- 0,051	916609	7,94
PAR-48154	1018 RED. ESTIRADO 22,23 (7/8")	3.034	- 0,051	139773	22,23
PAR-48154	12L14 RED. ESTIRADO 15,88 (5/8")	824	- 0,051	916509	15,88
MJP-47896	12L14 RED. ESTIRADO 25,40 (1")	784	- 0,051	202437	25,40
PAR-48154	1018 RED. ESTIRADO 28,58 (1 1/8")	744	- 0,051	916104	28,58
MN-47094	1018 RED. ESTIRADO 22,23 (7/8")	1.012	- 0,051	139824	22,23

Composición química de la colada / Chemical Analysis of Heat

MEDIDA Measurement	OF	COLADA Cast Nr.	% C	% Cr	% Cu	% Mn	% Mo	% N	% Ni	% P	% Pb	% S	% Si	
25,40	0,00	202437	41300 AG	0,060	0,086	0,014	1,130	0,006	0,000	0,023	0,063	0,300	0,310	0,003
25,00	0,00	139261	41403 G	0,150	0,000	0,000	0,630	0,000	0,000	0,007	0,000	0,014	0,135	0,135
25,00	0,00	139283	41403 G	0,150	0,000	0,000	0,630	0,000	0,000	0,007	0,000	0,014	0,135	0,135
12,70	0,00	137659	41136 AA	0,067	0,025	0,016	1,057	0,004	0,000	0,018	0,053	0,192	0,283	0,018
31,75	0,00	136439	40201	0,159	0,000	0,000	0,806	0,000	0,000	0,018	0,000	0,024	0,183	0,183
15,88	0,00	916391	40619 AA	0,145	0,000	0,000	0,775	0,000	0,000	0,013	0,000	0,027	0,157	0,157
19,05	0,00	139479	41379 AA	0,151	0,000	0,015	0,841	0,000	0,004	0,012	0,000	0,029	0,204	0,204
12,70	0,00	137659	41136 AA	0,067	0,025	0,016	1,057	0,004	0,000	0,018	0,053	0,192	0,283	0,018
19,05	0,00	139625	41379 AA	0,151	0,000	0,015	0,841	0,000	0,004	0,012	0,000	0,029	0,204	0,204
9,53	0,00	915990	40878 G	0,140	0,000	0,198	0,760	0,000	0,000	0,016	0,000	0,033	0,242	0,242
15,88	0,00	916216	40619 AA	0,145	0,000	0,000	0,775	0,000	0,000	0,013	0,000	0,027	0,157	0,157
6,35	0,00	915673	40073 G	0,150	0,000	0,000	0,770	0,000	0,000	0,007	0,000	0,026	0,235	0,235
7,94	0,00	916609	41174 GM	0,170	0,000	0,000	0,730	0,000	0,000	0,017	0,000	0,018	0,160	0,160
22,23	0,00	139773	41472 AG	0,173	0,000	0,132	0,817	0,000	0,003	0,010	0,000	0,022	0,218	0,218
15,88	0,00	916509	41252 AA	0,068	0,033	0,020	1,134	0,004	0,000	0,022	0,055	0,329	0,290	0,071
25,40	0,00	202437	41300 AG	0,060	0,086	0,014	1,130	0,006	0,000	0,023	0,063	0,300	0,310	0,003
28,58	0,00	916104	40910 G	0,155	0,000	0,000	0,635	0,000	0,000	0,013	0,000	0,016	0,137	0,137
22,23	0,00	139824	41472 AG	0,173	0,000	0,132	0,817	0,000	0,003	0,010	0,000	0,022	0,218	0,218

Características mecánicas / Mechanical properties



ARANA Y LUPARDO, 2
48490 UGAO-MIRAVALLS/VIZCAYA (SPAIN)
Tfno.: 946480211
Fax: 946480128
Email: calpradera@calibradospradera.es
www.calibradospradera.es

CERTIFICADO DE CALIDAD/QUALITY REPORT

De acuerdo a /Made according to:

EN 10204/DIN 50049

3.1

Nº CERTIFICADO / CERTIFICATE NR.: 47862

ALBARAN 47862
Delivery Note Nr.

CLIENTE LES ACTERS TRANSBEC (1997) LTÉE
CUSTOMER

Norma : EN 10277

Productos Calibrados de acero. Condiciones técnicas de suministro.

Norm :

Bright steel products. Technical delivery conditions.

MEDIDA Measurement	OF	COLADA Cast Nr.	Resistencia Tens. strenght N/mm2	Lím.elástico Yield point 0,2% N/mm2	Alargamiento Elongation Lo=50 mm.	Dureza HB Hardness HB	Estricción %
25,40	202437	41300 AG	556,11	543,10	19,46	159,00	46,32
25,00	139261	41403 G	558,02	541,20	18,34	169,00	61,11
25,00	139283	41403 G	558,02	541,20	18,34	169,00	61,11
12,70	137659	41136 AA	512,37	482,16	13,80	169,00	60,12
31,75	136439	40201	510,00	370,00	22,00	0,00	0,00
15,88	916391	40619 AA	579,16	547,66	19,70	169,00	58,82
19,05	139479	41379 AA	611,80	592,66	18,78	180,00	63,05
12,70	137659	41136 AA	512,37	482,16	13,80	169,00	60,12
19,05	139625	41379 AA	611,80	592,66	18,78	180,00	63,05
9,53	915990	40828 G	783,23	761,48	10,92	247,00	0,00
15,88	916216	40619 AA	574,47	549,90	20,16	162,00	64,21
6,35	915673	40073 G	822,40	791,50	7,94	258,00	47,07
7,94	916609	41174 GM	754,80	715,70	12,24	216,00	58,26
22,23	139773	41472 AG	573,78	552,34	25,92	172,00	57,86
15,88	916509	41252 AA	622,39	607,75	12,72	200,00	48,37
25,40	202437	41300 AG	556,11	543,10	19,46	159,00	46,32
28,58	916104	40910 G	568,80	546,30	32,76	169,00	59,00
22,23	139824	41472 AG	573,78	552,34	25,92	172,00	57,86

Calidad Superficial

DESCRIPCIÓN Description	OF	Clase EN 10277-1
12L14 RED. ESTIRADO 25,40 (1")	202437	3
1018 RED. ESTIRADO 25,00	139261	2
1018 RED. ESTIRADO 25,00	139283	2
12L14 RED. ESTIRADO 12,70 (1/2")	137659	3
1018 RED. ESTIRADO 15,88 (5/8")	916391	2
1018 RED. ESTIRADO 19,05 (3/4")	139479	2
12L14 RED. ESTIRADO 12,70 (1/2")	137659	3
1018 RED. ESTIRADO 19,05 (3/4")	139625	2
1018 RED. ESTIRADO 15,88 (5/8")	916216	2
1018 RED. ESTIRADO 7,94 (5/16")	916609	2
1018 RED. ESTIRADO 22,23 (7/8")	139773	2
12L14 RED. ESTIRADO 15,88 (5/8")	916509	3
12L14 RED. ESTIRADO 25,40 (1")	202437	3
1018 RED. ESTIRADO 28,58 (1 1/8")	916104	2
1018 RED. ESTIRADO 22,23 (7/8")	139824	2



ARANA Y LUPARDO, 2
48490 UGAO-MIRAVALLS/VIZCAYA (SPAIN)
Tfno.: 946480211
Fax: 946480128
Email: calpradera@calibradospradera.es
www.calibradospradera.es

CERTIFICADO DE CALIDAD/QUALITY REPORT

De acuerdo a /Made according to:

EN 10204/DIN 50049

3.1

Nº CERTIFICADO / CERTIFICATE NR.: 47862

ALBARAN 47862 Delivery Note Nr.	CLIENTE LES ACIERS TRANSBEC (1997) LTÉE. CUSTOMER
------------------------------------	--

Norma : EN 10277

Productos Calibrados de acero. Condiciones técnicas de suministro.

Norm :

Bright steel products. Technical delivery conditions.

Observaciones: BARRAS DE ACERO ESTIRADAS EN FRIO SIN ALEAR

DEPARTAMENTO DE CALIDAD: Certifica que el mencionado producto cumple con las especificaciones del pedido.
QUALITY DEPARTMENT: Certify that the product fulfils the order specifications.

Fecha/Date: 19/06/2017

Firmado: Susana Fernández
Directora de Calidad



Sistema de
Gestión
ISO 9001:2008

www.tuv.com
ID 1100069024

Union Drawn Steel II LP

1350 Burlington Street East, P.O. Box 98
Hamilton, Ontario, Canada L8N 3A2
Phone: (905) 547-4480, Fax: (905) 544-3852
1-800-263-9966

CERTIFICATE OF ANALYSIS CERTIFICAT D'ANALYSE

DATE 12/21/16

CUSTOMER ORDER NO.
NO. DE LA COMMANDE DU CLIENT

B 97554

MILL ORDER NO.
NO. DE LA MILL 256818-00

PRODUCT DESCRIPTION
PRODUIT DESCRIPTION

BILL OF LADING
BON DE CONNAISSEMENT

L 97 FE14829343 YOUR ITEM # : V719952

1 RD 1144 20/22 FT

"CENTURY"
COLD FINISHED STEEL BARS CARBON
COLD DRAWN AND STRESS RELIEVE ANNEALED
STANDARD AISI TOLERANCES
C .40/.48 MN 1.35/1.65 P .040MAX S .24/.33
TRANSPORT BY TRUCK - PROTECT WITH TARP
CHEMICAL & MECHANICAL TEST REPORT REQUIRED
ASTM A108 / A311 CLASS B
FINE GRAIN

COUNTRY OF ORIGIN - CANADA
HOT ROLL SOURCE : HAMILTON SPECIALTY BAR
NAFTA CERTIFIED YES: X NO:

LADLE ANALYSIS/ANALYSE DE LA COUILLER A COULER

<u>HEAT NUMBER 015380</u>	C.	.420	MN.	1.480	P.	.009	S.	.279
	SI.	.200	CU.	.160	NI.	.070	CR.	.080
	CB.		V.		MO.	.026	PB.	
	B.		AL.		SN.			

MECHANICAL PROPERTIES/PROPRIÉTÉS MÉCANIQUES

HEAT NUMBER 015380

YIELD STRENGTH 123000 P.S.I. @ .2% OFFSET
LIMIT D'ÉLASTICITÉ

TENSILE STRENGTH 134000 P.S.I.
RÉSISTANCE À LA TRACTION

ELONGATION (2 INCHES)
ALLONGEMENT 12.000 %

REDUCTION OF AREA
STRICTION 33.000 %

HARDNESS
DURETÉ 255 HB

☐ MAG
TEST

☒ ROTO
TEST

☐ ULTRA
SONIC TEST

NO WELDING OR WELD REPAIR PERFORMED ON THIS MATERIAL.
THIS MATERIAL WAS NOT EXPOSED TO MERCURY DURING
PROCESSING OR WHILE IN OUR POSSESSION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HAS BEEN TESTED IN ACCORDANCE
WITH SPECIFICATION AND THAT THE RESULTS ARE CORRECT AS CONTAINED IN THE
RECORDS OF THE COMPANY.

PAR LES PRÉSENTES NOUS CERTIFIONS QUE LA MATIÈRE DÉCRITE A ÉTÉ TESTÉE
CONFORMÉMENT AUX SPÉCIFICATIONS ET QUE LES RÉSULTATS SONT CORRECTS COMME
INDIQUÉ DANS LES REGISTRES DE LA COMPAGNIE.

PER/PAR

[Signature]

SHIP TO ACIER OUELLETTE		1110		CERT CODE: 1		DIE NUMBER S 4665		DATE OF SHIPMENT Oct/13/2016		ORDER NO. 197683 — 14		MANIFEST NO. 358425	
SALES 100664		CUSTOMER PO 100664		ALLOY 6061		TEMPER T6		SALESMAN HOUSE ACCOUNTS		MADE IN CANADA			
SO DESCRIPTION 3" ROD		CUSTOMER PART NUMBER S004665		PART DESCRIPTION 3" ROD		CERTIFICATION MILL TEST ASTM B221-14							

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell F	Conductivity
A.11	6061	Oct/06/2016	46.10	43.20	11.30	88.5, 88.8, 89.2	

Chemical Composition

Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	P	Sb	Y	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
3B3734	A.11	6061	0.62	0.15	0.22	0.04	0.89	0.07	0	0.01	0.01	0	0	0	0	0	0	0	0	0	0	0

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

OK 12/11/03



David Natale
Quality Control Manager

ACIER OUELLETTE DIV-VALLEYFIELD
PARRE RONDE ALUMINIUM 6061-T6S11
3.250" DIA X 72.0000"
PART NO.

PO/Ref AC00010703
Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

BL VIM-528671-001 1Nov17
de l'analyse faite par un laboratoire qualifié
SIGNE PAR: *AW* Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: VIM-643200-3		CUSTOMER PART NUMBER: R84/STK		PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD 3.250 +/- .012	
KAISER ORDER NUMBER: 6038506	LINE ITEM: 003	SHIP DATE: 09/15/2017	KAISER LOT NUMBER: Z00080207	ALLOY: 6061	TEMPER: T6S11B
WEIGHT SHIPPED: 1054.000 LB	QUANTITY: 9.000 PCS	B/L NUMBER: 620309	DIA/DIA THKNS: 3.250	WIDTH: 1.000	LENGTH: 12.000 FT

MR 17/11/02

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
200060207	0001	0001	53.9	50.6	14.0	RE 91	N/A	N/A
200060207	0001	0002	56.3	53.1	16.1	RE 92	N/A	N/A
200060207	0002	0001	53.5	50.1	13.4	RE 94	N/A	N/A
200060207	0002	0002	54.4	51.1	14.9	RE 94	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
107665	.73	.29	.28	.09	.93	.09	.04	.02	.00	.00	.00	.00	.00

Applicable Requirements:

PER ASTM-B221-14, STENCILED ASME-B221 2009 SECT II PER ASME-PP-3-2007-BA UNLESS APPROVED
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6S11/T6. ELONGATION MINIMUM MECHANICAL
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00302912
Kaiser Order Number: 6038506
Line Item: 003

Doc No. 267597 Indexed 6Oct17 by msupl

THYSSENKRUPP MATERIALS NA

ACIER QUELLETTE DIV. VALLEYFIELD
BARRE HEX ACIER INOX 303
50" HEX X 144.0000"
PART NO.

PO/Ref AC00010703

Notus certifiens que le document reproduit ici est
une copie conforme du rapport fourni par le
fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

RE VIM-S 18667-001

1 Nov 17

de l'analyse faite par un laboratoire qualifié
SIGNÉ PAR:

Pg. 2/2



Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 Z.I.
Telefono 0444.568211 - Fax 0444.343836
Stab.: 36100 BOLZANO (Italia) - Via A. Volta, 437
Telefono 0471.924111 - Fax 0471.924497

CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a EN 10204 (2004) 3.1 / ISO 10474 (2013) 3.1

Certificate nr MEST084794 / 2017 /

Cliente / Besteller/Kunde/Klient
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA

Stato di fornitura Hot rolled - Annealed Cold Drawn
Lotto/Lote e
Numero di
Emissione

Produzione
Trattamento termico e meccanico

Ordine nr: 705006369 Stock - Canada
Emissione
Data di
Emissione

Tipologia Elaborazione E+AOD
Processo di
Produzione
Materiale di
Emissione

ACCIAIERIE VALBRUNA S.P.A.

Marchi di Fabbrica
Inferno
Valbruna
Logo di Valbruna



Conferma ordine nr: EI17005542
Validità Order Confirmation

Qualità: 303HS
Workpiece Grade/Specie

Punzone del Collaudatore:
Controllo del Materiale e
Inspezione e Marcatore del Materiale

MR

Avviso di Spedizione: D-VI17016934
Lett. di Sped. e Marcatore

Marchi: MV168ZHS MAXIVAL
Material Inspection
Brand Name

Parametri: 303HS
Parametri
Marchi

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Micro and macro etch test: OK
Reduction ratio = 175,7 : 1
Annealing temperature : 1940° F for 0,5 h/water.
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
The purchaser's requirements and all applicable rules
The material has been furnished in accordance with the requirements
The material is and should remain in compliance

Controllo antisaltuazione: OK
Controllo antisaltuazione: OK
Controllo antisaltuazione: OK
Controllo antisaltuazione: OK

Controllo visivo e dimensionale: soddisfa le esigenze
Visual and dimensional inspection: meets the requirements
Visual and dimensional inspection: meets the requirements
Visual and dimensional inspection: meets the requirements

Melted and manufactured in Italy

No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2008, ISO/TS16949 : 2009, AS 9100C

The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1 s. 4.3 and 2014/68/EU by TÜV and LLOYD S
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation
of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
Maxival and/or Valplus grade products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved
machinability.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the
product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary
requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the
Products.

Vicenza, 12/06/17
V00001 - MEST084794
(Mod. MCE2)

Il collaudatore di acciaio/der Werkstoffprüfer/Inspector/Inspector/Inspector/Inspector

M. RIZZOTTO

Pagina: 2 di 2

Encomienda I.O.H. S.A. España
P.O. Box 1325 48050 Bilbao
Tel: 944414711 (6)
Fax: 944414551 (6)

Management Systems
Certified by
IRQA
ISO 9001 / SGI 6000360
ISO 14001 / SGI 1878678

ACEROS INOXIDABLES

OLARRA

Trade Mark - Zeichen des Fabrikanten
Avenamiento del suministrador



Works Inspector Stamp - Werksachverständiger
Sello del Inspector

3

Certificate type - APZ Nach
Certificado tipo EN 10204/3.1

Certificate n° - Prof. Nr.
Certificado n° 271387

Date - Datum - Fecha
02 - 05 - 2016

Our order N°
Werks - Nr.
N° de Referencia 599799

Heat
Schmelze
Calada 409862

Your order N°
Bestell. Nr.
Pedido N° C101814

Steel Grade
Werkstoff
Calidad AISI-303

According to
Entsprechend
Correspondence ASTM A 582 / A 582M-12.

Shape and Size - Gegenstand
Perfil y dimension
ROUND 3/4"

Tolerance - Toleranz
Tolerancia ASTM A 484 / TB.7

Bundles
Bunde 2
Bultos

Bars
Stäbe
Barras

Weight
Gewicht
Peso 2549 Lbs

Requirements - Anforderungen - Exigencias

QQ-S 764B-70. AMD2 COND.A.
SAE AMS 5640U-07. TYPE I.
EN 10.088-3.2014.
1.4305.
MECAMAX - PLUS

2017/11/03

Melting process / Erhmelzungsart / Proceso de Fusión
E.A.F. / A.O.D.

Heat treatment / Wärmebehandlung / Tratamiento termico
1050C 4H/Std WATER/WASSER/AGUA

Solution annealed/Abgeschreckt/Hipertempe-Cold drawn/Gezogen/Estirado-Polished/Poliert/Pulido-

Test results - Ergebnis der Prüfungen - Resultados de los ensayos

Dimension of Specimen Abmessungen des Probestabes Medida de las probetas		Rp 2% KSI	Rp 1% KSI	Rm KSI	A EL 5D	A %L 4D	Z %	Hardness Harte HBw	Impact test / Kerbschlag / Resiliencia ISO V F lb	
RD 12.50 mm.								262		
Temperature °C 20	Spec N° Probe Nr. Pro N°	1	74	87	103	37	55	229		
C	Si	Mn	P	S	Cr	Mo	Ni	Cu	N	Co
Min				0.150	17.00		8.00			
Max	0.150	1.00	2.00	0.200	19.00		10.00	0.70	0.1000	
	0.046	0.39	1.83	0.035	0.309	17.65	0.34	8.45	0.53	0.0365 0.15

Visual and dimensional inspection
Besichtigung und Ausmessung
Control visual y dimensional O.K.

Radioactivity inspection
Radioaktivitätskontrolle
Control de Radioactividad O.K.

Ant mixing test
Spektroskopische Verwechslungspr.
Ant. mezcla O.K.

Grain Size
Korngröße
Tamaño de grano

Remarks - Bemerkungen - Observaciones

Free From Mercury contamination/Quecksilberfreiheit.
No weld repair.

EDV / FDP
Acc. EN 10.204
Marian Fejedo
Quality Mng.

Works Inspector
Der Werkmeister
Inspector de fabrica

1908881

02/17/11

[Handwritten signature]

ACIER OULETTE DIV. A. N. L. Y. H. E. L. D.
 1001 DIA X 1440000
 PART NO.

POUR L'ACIER
 Nous certifie que le matériau est conforme aux spécifications
 une copie conforme du rapport d'analyse sera fournie
 fournisseur du matériau: ACIER OULETTE

Certificate of Mill Test Results
 DE VIN-525007-002
 de l'analyse effectuée en laboratoire qualifié
 SIGNED FOR



North American Stainless Canada Inc.
 7400 Imperial Road North
 Guelph, ON N1H 1A1
 Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
 (Chemt, KY 41045-9615
 (502) 347-6000

Certificate: 334032 12
 Customer: 007205 001

Date: 9/18/2017 Page: 1
 Steel: 303
 Finish: CD

Your Order: VIM643222

NAS Order: IN 0253109 01

Corrosion:
 Red Ratio: 69.4 : 1

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
 UNS 30300, ASTM A582/2 KN 10204 3.1, ASTM A484/16
 AMS 5640V TYPE 1, QCS-7648 CONDITION A
 SOLUTION ANNEAL TEMP 1900F MIN, ASTM F899/12b

REMARKS:

COMPLIES W/REQUIREMENTS OF DPM 252.225-7009 TO DIRECTIVE
 2011/65/EU, ROHS, REACH, AOD-CC, NO WELD REPAIR, MELTED AND MFG
 IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

9/17/11/03

Product ID	SPID # Diameter	Size	Weight	Length	Mark	Piece	Commodity Code
BI9519 6	1.0000		1.231	144.00	2	1	

CHEMICAL ANALYSIS

CM(Country of Mch) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
 Chemical Analysis per ASTM A751/14a

MAS Heat	CM	C %	CO %	CR %	CU %	NI %	MO %	N %	SI %	P %
507X	US	.037	.18	17.06	.31	1.82	.27	.035	8.51	.030

S %	SI %
.1180	.54

MECHANICAL PROPERTIES

Product ID	1 d c i r	HB No.	.2YS KSI	UTS KSI	RA %	Elong % AD
BI9519 6	R L	203.0	78.71	98.33	38.63	27.11

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
 Dept. Mgr.

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4474876

CUSTOMER PO NUMBER: C74502-6	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 104017/6	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1239517-6	SHIP DATE: 21-AUG-2017	ALLOY: <u>2024</u>	CLAD: BARE	TEMPER: <u>T3</u>
PRODUCT DESCRIPTION: HT Flat Sheet				
WEIGHT SHIPPED: 3411 LB	QUANTITY: 77 PCS EST.	TRUCK B/L #: 2068552	GUAGE: <u>0.0630 IN</u> (1.6002 MM)	DIAMETER/WIDTH: 48.000 IN (1219.2 MM)
			LENGTH: 144.000 IN (3657.6 MM)	

MHU 2142320: LOT 237101B1: 77 pieces; *D496999*

Certified Specifications

✓ AMS 4037/RevQ
CMMP 019/RevD

✓ AMS-QQ-A-250/4/RevB
✓ CMMP 025/RevV

✓ ASTM B 209/Rev14

Test Code: 1504

Lot: 237101B1

Cast 495

Drop 73

Test Results

Ingot 1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	66.8 : 67.2 (461 : 463)	44.8 : 45.4 (309 : 313)	19.2 : 19.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.06	0.19	4.6	0.60	1.4	0.00	0.14	0.02	0.01	0.01	TOT 0.02

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN(wt%)	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4474876

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- has been thermally processed in compliance with AMS 2772, where applicable.
- is mercury free, within the limits of detection of ASTM E1215 (<1ppm).
- is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- is free of weld repair.
- meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.


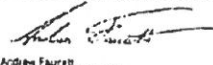


JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

#3521 FSS-144

TR 939

21x0
47429

Manufacturer / Fabricante / Herstellerwerk outokumpu 		Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Bescheinigungs-Nr. 0000238008 / Page / Pagina / Seite: 1 / 1							
1 Steel Drive; P.O. Box 13000; Calvert, AL 36513-1300				Customer's order number / N° de Pedido Cliente / Kundenbestellung YO-2170							
				Manufacturer's work order no. / N° de Pedido Manufactura / Werkauftrag-Nr. 901209096 / 004							
				Delivery note no. / N° de Entrega / Lieferschein-Nr. 85435886 / 010							
				Product / Producto / Erzeugnis COIL/BOBINA/BAND							
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/A240M-16, ASME SA-240 Sec. II part A Ed.2015 ASTM A480/A480M-16a, ASME SA-480 Sec. II part A Ed.2015				Steel grade and quality / Acero / Stahlstufe und Gütegruppe TYPE 304L/304							
Customer's material no. / N° de material del cliente / Kundenmaterial-Nr.		Product dimensions (Thickness / Widen / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 6.35 mm x 1.219.20 mm 0.2500 inch x 48.0000 inch		Steelmaking procedure / Proceso de manufactura / Herstellart AOD	Finish / Acabado / Ausführung IIa / 1D / No.1						
Packing No. / N° de Empaque / Paket-Nr.	No. of pieces / Pzas / Stückzahl	Actual weight / Peso actual / Ist-Gewicht	Actual length / Longitud actual / Ist-Länge	Coil No. / Bobina No. / Band-Nr.	Heat No. / Calada / Schmelze	Sample Id. / N° de muestra / Proben-Id.	Sample Id. / N° de muestra / Proben-Id.				
7057277	1	20,857 lb / 9,455 kg	495 ft / 151 m	783735	512698	1000427273	1000427274				
Sum / Suma / Summe		1		20,857 lb / 9,455 kg							
Heat / Calada / Schmelze	Country of Mfg. / País de origen / Erzeugnisland	Chemical composition / Composicion Quimica / Chemische Zusammensetzung									
512698	USA	% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu
		0.024	0.38	1.40	0.028	0.0010	18.24	0.35	8.01	0.073	0.50
Sample Position / Local de la muestra / Probenlage		TRANSVERSE									
Inspection lot / Lote de inspección / Prüfung	Y50.2%	TS	E1 A2"	HRB							
	PSI / MPa	PSI / MPa	%								
1000427273	46,990 / 324	82,820 / 540	55	82							
1000427274	42,349 / 292	88,615 / 611	60	80							
Resistance to intergranular corrosion / Resistencia contra corrosión intergranular / Beständig geg. intergr. Korrosion ASTM A 262 PRACTICE E - Sample Acceptable											
Dimensions surface / Dimensiones Superficie / Maß-Oberfläche											
Test of identity (spectrom analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektralanalyse)											
Heat Treatment: Solution annealed 1920°F Min / Air cooled											
No welding or weld repairs were performed on this material											
No intentional additions of Mercury compounds were made or used											
Free of radioactive contamination											
EU RoHS Directive 2011/65/EU Compliant											
Product manufactured in the USA											
Country of Heat as per ISO 3166-1											
Originator of the document / Originador del documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001: 2008 certified company EU PED 97/23/EC, Annex I, 4.3 certified <small>Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt</small>				The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die genannten Werte entsprechen den gespeicherten Daten  Andrew Faurall Phone: +1 251 823 3392 Name of expert / Nombre del experto / Name des Sachverständigen				Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 11/01/2016 <small>This document shall not be altered or reproduced, except in full. Fraudulent, libelous, or false statements or omissions may be prosecuted by law.</small>			

NOTICE OF SHIPMENT/
PACKING LIST



Fiat Rolled Products

CERTIFICATE OF TEST

AL 6168-6 0814

CUST ORD NO & DATE		CUST CODE		ACCEPTING MILL		SHIPPER NO		PRODUCT CODE		MILL ORDER NUMBER		DATE SHIPPED	
C17166		09/12/16		788650		VANDERGRIET, PA		13020102060000		30-096-179		09/13/16	
FORMS DISTRIBUTION		SHIP TO		REPEAT ORDER		DO PRI. RATE ORITY		MILL		SHIPPING LOCATION		INVO CE	
1		1		10023-0		125		7219.33.0000		1124		VANDERGRIET PA 667644	
SOLD TO		PRIME SEC.		DSO		DSO		DSO		DSO		DSO	
30		45		30		45		30		45		30	

GRADE AND SPECIFICATIONS
"ATI 304 STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (304/304L) (ASME-SA-480 ED 2015)
(ASTM-A-480-16A) (ASTM-A-240-16)

CARRIER - SUNTECK TRANSPORTATION

ITEM	PCS	DIMENSIONS W/G/L	HEAT #	COIL #	TEST #	GROSS TARE NET	THEO	TAG #/	CD	SKID #
001	1	48 (.024) 3468.	849356	AA53839-B	8840300	13770	50	13720	458762	
		C CUST IDENTITY T304L.024X48				13770	50	13720		
		1 SKID								

ORDER REMARKS: EXW - EXCEPT VAT AND OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER
DIST: EMAIL INVOICE TO AP@SAMUEL.COM

TYPE	HEAT/TEST (WT %)	--C----	--MN--	--P----	--S----	--SI--	--CR--	--NI--	--N----
HEAT	849356	.025	1.68	.035	.0001	.33	18.32	8.14	.07
TEST LOCATION		BN	BN	BN	BN	BN	BN	BN	BN
YIELD	TENSILE % ELONG	PSI	IN 2"	% R/A	HARDNESS (MEASURED)	BEND	CORROSION	ASTM	GRAIN
ITEM TEST NO		PSI							
001	8840300	T 48100.	97000.	56. #	NR	84.HRBW (69.HR30TW)	NR	NR	NR
		T 49400.	96700.	52. #		84.HRBW (69.HR30TW)			
TEST LOCATION		TC	TC	TC		TC			
		* Y.S. BY 0.2% OFFSET METHOD							
		# ELONG AT FRACTURE							

NR = DATA NOT REQUIRED
GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

PAGE 01 - CONTINUED ON PAGE 02

09/13/16 09:23:28

CONSIGNEE: Please Note- This consignment was turned over to the carrier in "As Is" condition. Being collected at origin time, our responsibility for loss or damage in shipment ceases. For your protection, please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by the carrier's agent on major before signing.

WARNING: Safety Data Sheets for this product are available on our website. www.ATIMetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Fiat Rolled Products Order Acknowledgement.

Superior Quality Assurance

[Signature]

A1 6168-6 0814

DATE SHIPPED

9/13/16

67644

1

EN 10204:2005 - 3.1 CERTIFICATE DOES NOT INDICATE PED APPROVAL FOR THIS MATERIAL.

THE HARDNESS CONVERSION WAS PERFORMED USING EQUATIONS GIVEN IN ASTM E140 DEVELOPED FROM DATA IN TABLES 1, 2, 3, 5, AND 6. THE PARTICULAR EQUATION USED WAS BASED ON MATERIAL TYPE AND MEASURED HARDNESS SCALE. PER ASTM E140, THE CONVERSION VALUES ARE ONLY APPROXIMATE AND MAY BE INACCURATE FOR SPECIFIC APPLICATION.

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES
FOR TESTING LOCATIONS TC, BN, MI, & LO:
C, S BY COMBUSTION/INFRARED
N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
B BY OES
AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
DB, BI, AG BY GPAA

09/13/16 09:23:28

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Film Rolled Products' Order Acknowledgement.

Stephen Wood

Stephen Wood

Stephen Violot
Director, Corporate Quality Assurance

AI 616R-5 0814

DATE SHIPPED

9/13/16
VOICE 1

67644 |

EC.
DSO
45

09/13/16 09:23:28

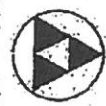
The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in All Fiat Rollies Products' Order Acknowledgement.

Stephen W. Vogt

Stephen Vogt -

00.59096

PO.10105
2P



CERTIFIED MILL TEST/QUALITY CONTROL CERTIFICATE

PT. ALUMINDO LIGHT METAL INDUSTRY, TBK

DS. SAWOTRATAP, GEDANGAN SIDOARJO 61254, INDONESIA.

ORIGINAL

Customer	Address	Product Type
EMPIRE RESOURCES INC.	2118 UNWOOD AVENUE PORT LEE, NEW JERSEY 07024 USA	PRIME ALUMINUM SHEET

Description of Product

LC NO: ILC30471
DD: 170118
ISSUED BY: RABOBANK NEDERLAND
NEW YORK, NY UNITED STATES
RELEASE ORDER NUMBER: R153427
March 18, 2017

Unique Heat Number	Dimension	Acct Thick	Weight MT	Alloy	Temper	Al	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Elong (%)	UTS ksi	Yield ksi	Test
Standard	.020-.050 Thickness .051-.113 Thickness			6062 6062	H32 H32	Reman Reman	0.10 max 0.10 max	2.20-2.80 2.20-2.80	0.25 max 0.25 max	0.40 max 0.40 max	0.10 max 0.10 max	0.10 max 0.10 max	0.05 max 0.05 max	0.15-0.35 0.15-0.35	8 min 7 min	31.0-35.0 31.0-35.0	23.0 min 23.0 min	
3B 17028027BK	.040" X .48" X .96"	0.0394	1.6140	6062	H-32	96.84	0.01	2.37	0.19	0.29	0.02	0.00	0.01	0.16	8	32.7	29.0	Good
4B 17028027BK	.040" X .48" X .96"	0.0384	1.5320	6062	H-32	96.84	0.01	2.37	0.19	0.29	0.02	0.00	0.01	0.16	8	32.7	29.0	Good
5B 17028027BK	.040" X .48" X .96"	0.0380	2.0030	6062	H-32	97.04	0.02	2.28	0.12	0.29	0.04	0.00	0.01	0.19	12	32.0	28.6	Good
6B 17028027BK	.040" X .48" X .96"	0.0380	1.9890	6062	H-32	97.04	0.02	2.28	0.12	0.29	0.04	0.00	0.01	0.19	12	32.0	28.6	Good
14 17028119DK	.080" X .80" X 1.20"	0.0787	1.5730	6062	H-32	96.76	0.01	2.48	0.19	0.33	0.07	0.00	0.01	0.17	12	32.6	28.6	Good
24 17028119DK	.080" X .80" X 1.20"	0.0787	1.6900	6062	H-32	96.76	0.01	2.48	0.19	0.33	0.07	0.00	0.01	0.17	12	32.6	28.6	Good

INDICATING ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS
IN IMPERIAL NOMENCLATURE REQUIRED PER SKID INDICATING A UNIQUE HEAT NUMBER

COUNTRY OF MELT AND MANUFACTURE: INDONESIA

MATERIAL CONFORMS FOR ALLOY 6062, H32 ALUMINUM ASSOCIATION
STANDARDS, ASTM B209-10, AMS-QC-A-2500B AND AMS-4016L

PT. ALUMINDO LIGHT METAL INDUSTRY, TBK
Machind
D. Asuransi

AL01603180

AL01701387

CERTIFICATION DU MATÉRIEL

CLIENT:
SALABERRY-DE-VALLEYFIELD

ACIER OUELLETTE INC DIV.DE
935 BOUL DU HAVRE
SALABERRY-DE-VALLEYFIELD, QUEBEC
QC J6S 5L1

NUMÉRO DE COMMANDE: 14698292 000010
COMMANDE DU CLIENT: AC10706
NUMÉRO DE PIÈCES:
NUMÉRO DE LIVRAISON: 803365231 000010

NUMÉRO D'ARTICLE: 160002026
DESCRIPTION INVENTAIRE: SHT 5052 H32 .040 X 48 X 96

DESCRIPTION ARTICLE FINIS: ALUM FL 5052 H32 PI
0.04po X 48po X 96po

NUMERO (S) DE COULÉE BRAME / BOBINE / TIN (le cas échéant)
17028037DK 6B17028037DK


CERTIFICATION

Un sondage de nos sources matérielles a indiqué que ni le mercure ni des substances radioactives ne sont introduits dans leurs produits ni ne sont utilisés dans aucun de leurs procédés. Alors que nous ne faisons aucun test indépendant pour le mercure ou la radiation, il n'y a rien dans le système qui pourrait entraîner la contamination de l'un ou l'autre type.

Ce document certifie que le matériel décrit ci-dessus a été expédié conformément à votre commande. Le producteur du matériel a certifié qu'il a été produit conformément aux spécifications suivantes:

ASTM B209 AMS 4016

10/31/2017


Thomas Endres
Vice-président - Approvisionnement



DELIVERY - CLIENT

CO00059096

ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mt: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mt: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N°

CLI0001056

Date

2017/10/30

Delivery date

2017/11/03

Your order N°

039190

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Page

1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 ROUND CR 3/4 1018 RANDOM RCR-34-V 5332 1 X 20' R/L HEAT	30.00	20.00	PL_\$CLB		14	B/O					
2 ROUND STRESSPROOF 1 RANDOM RST-1-V 5804 1 X 10' HEAT COUPE A LA SCIE SCIE 1	26.70	10.00	PL_\$CLB		18	B/O					
3 ALU PLATE 1/2 6061-T651 RANDOM PAL-126061-V 4229 1 X 7" X 72" HEAT AC10703-TH-01/11	25.38	3.50	PL2_\$CLB			B/O					

NIR : R-109516-6

8017-11-03

Next Page...



DELIVERY - CLIENT

CO00059096

ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,
Att : CHANTAL LAVOIE Tél.: 613-632-5200
Delivery Route 5

Customer N°

CLI0001056

Date

2017/10/30

Delivery date

2017/11/03

Your order N°

039190

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Instruction F-M

Page

2

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
4 ROUND ALU 3 6061-T6 RANDOM RAL-3-V 5161 1 X 10' HEAT COUPE A LA SCIE SCIE 1	83.04	10.00	PI_\$CLB		12						
5 ROUND ALU 3 1/4 6061-T6 RANDOM RAL-314-V 5152 1 X 6' HEAT AC10703-TH-01/11	58.44	6.00	PI_\$CLB		14						
6 HEXAGONE SS 1/2 SS303 RANDOM NS XSS-12303-V 8748 1 X 12' HEAT AC10703-TH-01/11	8.83	12.00	PI_\$CLB		12.5						

NIR : R-109516-6

SPB-11-02

Next Page...



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00059096

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N° CL10001056
Date 2017/10/30
Delivery date **2017/11/03**
Your order N° 039190
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days
Page 3

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only			
				CMD	EXP	B/O	IN	I	S C OUT
7 ROUND SS 3/4 303 RANDOM RSS-34303-V 5761 5 X 12' R/L HEAT	90.12	60.00	PI_\$CLB	4x	12'x6"				
8 ROUND SS 1 303 RANDOM NS RSS-1303-V 8519 1 X 12' R/L HEAT AC10703-TH-01/11	32.04	12.00	PI_\$CLB	1x	12'x12"				
9 ROND SS 2 303 RANDOM NS RSS-2-V 8931 1 X 12' R/L HEAT AC10703-TH-01/11	130.80	42.00	PI_\$CLB	1x	12'x7"				

NIR : R-109516-6

812-11-12



DELIVERY - CLIENT

CO00059096

ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N° CL10001056
Date 2017/10/30
Delivery date 2017/11/03
Your order N° 039190

Billed to
DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Instruction F-M
Delivery Route 5
Att : CHANTAL LAVOIE **Tél.:** 613-632-5200

Processed by Josianne Bourdon
Salesman OUELLETTE VALLEYFIELD
Carrier Net 30 Days
Credit Terme 4
Page 4

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only					
				CMD	EXP	B/O	IN	I	S	C	OUT
10 ALU SHEET .064 (14G) 2024-T3 (4 X 12) FEAL-0644122024 3166 2 X 4' X 12' HEAT AC10705-SA-01/11	86.50	96.00	PI2_\$CLB	✓	2+						
11 FLAT SS 1/4 X 4 SS304 RANDOM FSS-144-V 3522 1 X 12' R/L HEAT	40.80	12.00	PI1_\$CLB	✓	12						
12 SHEET SS 18G SS304-2B (4 X 8) FESS-18G483042B 3425 3 X 4' X 8' HEAT	201.60	96.00	PI2_\$CLB	✓	14	2+					
13 SHEET SS 24G SS304-2B (4 X 8) FESS-24G483042B 3441 1 X 4' X 8' HEAT	33.60	32.00	PI2_\$CLB	✓	14						

NIR : R-109516-6

SP1211-6.



DELIVERY - CLIENT

CO00059096

ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mt: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mt: 514-336-4246 Ext.: 866-456-4242

Customer N°

CL10001056

Date

2017/10/30

Delivery date

2017/11/03

Your order N°

039190

Processed by

Josianne Bourdon

Salesman

OUELLETTE VALLEYFIELD

Carrier

Net 30 Days

Credit Terme

5

Page

5

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
14 ALU SHEET .040 (18G) 5052-H32 (4 X 8) FEAL-040485052 3124 2 X 4' X 8' HEAT AC10706-TH-01/11	36.03	64.00	PL2_\$CLB	✓	48						
15 AL. 5052H32 SHEET .040 N 2 X 4' X 8' HEAT		2.00	UN								

Total Weight (Lbs) : 883.88

NIR : R-109516-6

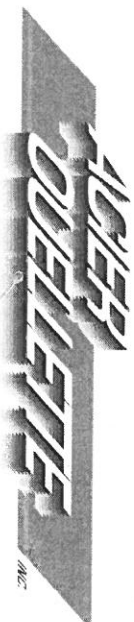
Conditions :
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By : Verified By : Delivered By : Time

Customer's Signature

Date

Total (\$CAD)

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00056725

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Customer N°

CLI0001056

Date

2017/10/16

Delivery date**2017/10/20****Your order N°**

038050

Processed by

Josianne Bourdon

Salesman**Carrier**

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Page

1

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 SQUARE 4140 1/2 SPH ANN NS C4140-12A 9235	10.00	12.00	PI		14	12					
1 X 12' AC10294-JG-25/10											
2 ROUND 4140 ANNEALED 1 1/2 RANDOM R4140-112A-V 4891	72.10	12.00	PL \$CLB								
1 X 12' COUPE A LA SCIE SCIE 1		1.00	UN			14	12				
TRANSFERT ST-JEROME LE 18/07											

NIR : R-109516-6

817-11-2

Next Page...

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 4101820.750

PO / BATCH NO.: 028190 / 8007165

DATE: 11-11-15

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .750"

QUANTITY RECEIVED: 20'

THICKNESS RECEIVED: .750"

QUANTITY INSPECTED: 20'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM A105
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	41379AA
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u> DATE: <u>11-11-15</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 1018-1025 ROUND BAR

SPECIFICATION:

MIL-S-7097 OR ASTM A108

PART NUMBER:

M1018-R/D,DDD WHERE D,DDD = DIAMETER IN INCHES
DIA.

EG. 7/8" ROUND BAR = M1018-R0.875

TOLERANCES:

PER ASTM A108 AS FOLLOWS:

SIZE TOLERANCE
UP TO 1.5" INCL. +0.000/-0.002
OVER 1.5" TO 2.5" INCL. +0.000/-0.003
OVER 2.5" TO 4.0" INCL. +0.000/-0.004
OVER 4.0" TO 6.0" INCL. +0.000/-0.005
OVER 6.0" TO 8.0" INCL. +0.000/-0.006

.750

DATE
9
9-89

RELEASED
2012-09-24

B	REFORMAT, ADD ASTM A108, ADD TOLERANCES	CP	12.09.05
A	NEW ISSUE	DS	01.06.12
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	CP		
CHECKED	CP		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.09.05		

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	M1018-R
TITLE	1018-1025 ROUND BAR
REV. B	SHEET 1 OF 1
SCALE	NTS
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-1144-21-00

PO / BATCH NO.: 10038190 / 8057166

DATE: 17.11.15

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.00

QUANTITY RECEIVED: 10'

THICKNESS RECEIVED: 1.00

QUANTITY INSPECTED: 10'

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM A311
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	015340
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9.45</u> DATE: <u>17.11.15</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.09	WM	WM

SPECIFICATION CONTROL DRAWING

24/05/12

PURCHASE MATERIAL : AISI 1144 STRESSPROOF STEEL ROUND BAR
 SPECIFICATION: ASTM A311 or UNS G11440
 PART NUMBER: MT-1144-R [D.DDD]
 WHERE "D.DDD" = DIAMETER IN INCHES
 EG. 5/8" ROUND BAR = MT-1144-R0.625

1.00

DART AEROSPACE		1700 Highway 7, Ontario, Canada	
TITLE AISI 1144 STRESSPROOF STEEL ROUND BAR			
DESIGN NO.	REV		
MT-1144-R	A		
DESIGN BY:	DATE:	SCALE:	1/2" = 1"
WM 08/31/2017	17.08.09	1:1	
CHECKED BY:	DATE:	SCALE:	1/2" = 1"
WM 08/31/2017	17.08.09	1:1	
APPROVED BY:	DATE:	SCALE:	1/2" = 1"
WM 08/31/2017	17.08.09	1:1	
COPYRIGHT © 2013 BY DART AEROSPACE LTD			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 R3.00
 DATE: 17/11/03

PO / BATCH NO.: 38190/

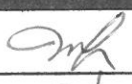
MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 10'
 QUANTITY INSPECTED: 10'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: 3.00
 THICKNESS RECEIVED: 3.00
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM B221
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	HEAT# 3B3734
CORRECT MATERIAL IDENTIFICATION	(Y)	N	M6061T6 R3.00
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u></u> DATE: <u>17/11/03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PART NUMBER: M6061T6R(D,DDD)
DIA.
WHERE "D,DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = M6061T6R0.625

R3.00
only 17/11/03

RELEASED
N 2009-09-08
MJP

B	REFORMAT DWG. ADD B211& B221 SPEC (ZN D8-1), REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6R			
REV. B SHEET 1 OF 1			
TITLE 6061-T6 ROUND BAR			
SCALE NTS			
DATE 09.07.13			
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 R3.250

PO / BATCH NO.: 381901

DATE: 17/11/03

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 3.250

QUANTITY RECEIVED: 6

THICKNESS RECEIVED: 3.250

QUANTITY INSPECTED: 6

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: _____

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	<u>(Y)</u> N	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u> N	
CORRECT MATERIAL PER M-DRAWING	<u>(Y)</u> N	ASTM B211
CORRECT THICKNESS	<u>(Y)</u> N	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>(Y)</u> N	HEAT # 200080207
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u> N	M6061T6 R3.250
CORRECT M# ON THE MATERIAL	<u>(Y)</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>amf</u>	SIGNED OFF BY: _____
DATE: <u>17/11/02</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6R/D DDD/
DIA.

WHERE "D DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

R3.256
074 17/11/03

RELEASED
2009-09-09
JAF

B	REFORMAT DWG. ADD B211& B221 SPEC (2N D6-1).	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M6061T6R		SHEET 1 OF 1	
TITLE 6061-T6 ROUND BAR		SCALE NTS	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 H0.500
 DATE: 17/11/03

PO / BATCH NO.: 3890

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: _____

THICKNESS ORDERED: .500
 THICKNESS RECEIVED: .500
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	ASTM A582
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HEAT# 429366
CORRECT MATERIAL IDENTIFICATION	Y	N	M303 H0.500
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>aml</u>	SIGNED OFF BY: _____
DATE: <u>17/11/03</u>	DATE: _____

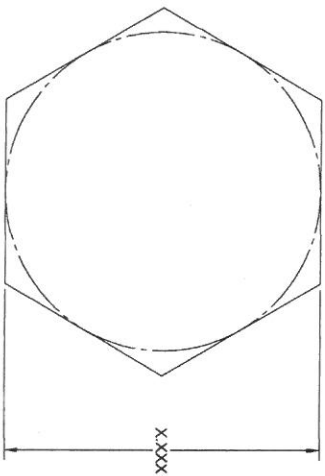
Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING



PURCHASE MATERIAL: AISI 303 SS HEX BAR
 (NOTE: AISI 304/316 NOT ACCEPTABLE)
 SPECIFICATION: ASTM A582
 PART NUMBER: M303H X.XXX
 HEX
 DIA.

WHERE "X.XXX" = INSCRIBED DIAMETER OF HEX BAR IN INCHES
 EG. 0.5" HEX BAR = M303H0.500



500
 17/11/03

RELEASED
 2010-02-02
 MRP

B	REFORMAT DWG. ADD SPECS (ZN D8-1).	CP	10.01.05
A	NEW ISSUE	DS	02.04.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. M303H TITLE 303 HEX BAR REV. B SHEET 1 OF 1 SCALE NTS			
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R.750
 DATE: 17/11/03

PO / BATCH NO.: 38190

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 62'
 QUANTITY INSPECTED: 62'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: .750
 THICKNESS RECEIVED: .750
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y N	ASTM A582
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	HEAT # 409862
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	M303R.750
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>amk</u> DATE: <u>17/11/03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION: ASTM A582
PART NUMBER: M303R0.750

WHERE "D.DDD" = DIAMETER IN INCHES
EG. 0.75" ROUND BAR = M303R0.750

750
out
17/11/03

RELEASED
R 2010-02-02
ND

B	REFORMAT DWG. ADD SPECS (2N D8-1). REF PAR 08 020A	CP	10.01.05
A	NEW ISSUE	DS	01.12.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		

DART AEROSPACE LTD HAYKESBURY, ONTARIO, CANADA	
REV. B	SHEET 1 OF 1
TITLE	303 ROUND BAR
SCALE	NTS
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 R2.00
DATE: 17/11/03

PO / BATCH NO.: 38190

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12' 6"
QUANTITY INSPECTED: 12' 6"
QUANTITY REJECTED: _____

THICKNESS ORDERED: 2.00
THICKNESS RECEIVED: 2.00
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N	ASTM A582
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	HEAT# 439513
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	M303 R2.00
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>92</u>		SIGNED OFF BY: _____	
DATE: <u>17/11/03</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 R1.00
DATE: 17/01/03

PO / BATCH NO.: 38190

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12
QUANTITY REJECTED: _____

THICKNESS ORDERED: 1.00
THICKNESS RECEIVED: 1.00
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>N</u>	
CORRECT FINISH	<u>Y</u>	N	
CORROSION	Y	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u>	N	<u>ASTM A582</u>
CORRECT THICKNESS	<u>Y</u>	N	
PHOTO REQUIRED	Y	<u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u>	N	<u>HEAT # 507X</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	N	<u>M303R1.00</u>
CORRECT M# ON THE MATERIAL	<u>Y</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>gml</u>	SIGNED OFF BY: _____
DATE: <u>17/01/03</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION: ASTM A582

PART NUMBER: M303R0.DDD
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES
EG. 0.75" ROUND BAR = M303R0.750

R 2.00
R 1.00
encl 17/11/03

RELEASED
R 2010-02-02
ND

B	REFORMAT DWG. ADD SPECS (ZN DB-1).	CP	10.01.05
A	NEW ISSUE	DS	01.12.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO. M303R		SHEET 1 OF 1
TITLE 303 ROUND BAR		SCALE NTS
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024T3S.013
 DATE: 12.11.15

PO / BATCH NO.: P0034190/S007173

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 965g/ft
 QUANTITY INSPECTED: 965g/ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .063
 THICKNESS RECEIVED: .063
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	AMS QQ-A-250
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	23710181
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u> DATE: <u>12.11.15</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 2024-T3 ALUMINUM SHEET

SPECIFICATION:

QQ-A-250/4 OR QQ-A-250/4
OR AMS 4037
OR ASTM B209

.063
DAS
9
9-66

PART NUMBER:

M2024T3S XXX
THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M2024T3S.063

PREFERRED SIZE:

XXX BY 4FT BY 10FT

RELEASED
2009-03-23
MP

B	REFORMAT DWG. ADD ASTM B209 SPEC (ZIN D8-1), PAR	CP	08.07.07
A	NEW ISSUE	DS	01.09.24
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.07		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M2024T3S		SHEET 1 OF 1	
TITLE 2024-T3 SHEET SPEC		SCALE NTS	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304B.250X4.00
 DATE: 17/11/03

PO / BATCH NO.: 38190

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: .250
 THICKNESS RECEIVED: .250
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	N	ASTM A276 ASTM A240
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	N	HEATH 512698
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	N	M304B.250X4.00
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u></u> DATE: <u>17/11/03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
 (NOTE: AISI 303 NOT ACCEPTABLE)
 SPECIFICATION: ASTM A276 OR ASTM A240
 PART NUMBER: M304B T.TTT X W.W.WWW
 THICK | WIDTH
 WHERE "T.TTT" = THICKNESS IN INCHES
 AND "W.W.WWW" = WIDTH IN INCHES

EG. 0.5" X 3.0" BAR = M304B0.500X03.000
 EG. 0.5" X 12.0" PLATE = M304B0.500X12.000

250X4.00
and

RELEASED
2010-11-30

C	ADDED PLATE TO PURCHASE MATERIAL, ADDED PLATE RELATED SPECIFICATIONS, AND EG: CHANGED TITLE FROM "304/316 BAR TO 304/316 BAR/PLATE"	MB	10.11.25
B	REFORMAT DWG, ADD SPECS (ZN D6-1), REF PAR 08-020A	CP	09.07.15
A	NEW ISSUE	PH	05.06.10
REV.	DESCRIPTION	BY	DATE
DESIGN	DAVE	DART AEROSPACE LTD	
DRAWN	DAVE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DAVE	DRAWING NO.	M304B
MFG. APPR.	DAVE	TITLE	304/316 BAR/PLATE
APPROVED	DAVE	REV. C	SHEET 1 OF 1
DE APPR.	DAVE	SCALE	NTS
DATE	10.11.25		

DART AEROSPACE LTD
 1000 AVENUE 68 EAST
 HAWKESBURY, ONTARIO L0A 1H0
 CANADA
 TEL: 416-882-1111
 FAX: 416-882-1112
 E-MAIL: SALES@DARTAEROSPACE.COM
 WWW.DARTAEROSPACE.COM

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S18 GA
DATE: 11.11.15

PO / BATCH NO.: P0033190 / S007175

MATERIAL CERT REC'D: YOS
 QUANTITY RECEIVED: 32 SQ/FT
 QUANTITY INSPECTED: 32 SQ/FT
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 18 GA
THICKNESS RECEIVED: 18 GA
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM A242
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.					
RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS
9

SIGNED OFF BY: _____

DATE: 17-11-15

DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED

SPECIFICATION:

MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

FINISH:

FINISH IDENTIFIER
UNPOLISHED No. 1
UNPOLISHED No. 2D
UNPOLISHED No. 2B
POLISHED No. 3
POLISHED No. 4
BUFFED No. 6
BUFFED No. 7
BUFFED No. 8

PART NUMBER:

M304S TT GA #P
GA

WHERE "TT" = GAUGE THICKNESS
WHERE "P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325



RELEASED

2015 FEB 04

ECN 15-322 47

D	ADDED GAUGES 0-7.	AJS	15.01.06
C	DEFINED FINISH OPTION (ZN CR) AND EXAMPLE OF MATERIAL. P/N WITH FINISH OTHER THAN 2B (ZN BB).	MB	12.09.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (ZN D8-11, AOD GAUGE REF (D8-11), REF PAR 08-020A	CP	09.06.01
A	NEW ISSUE	DS	01.09.24
DESIGN	DS	DESCRIPTION	DATE
DRAWN	AJS	DART AEROSPACE LTD	
CHECKED		HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	M304S	DRAWING NO.	
APPROVED		TITLE	
DE APPR.		304/316 SS SHEET	
DATE	15.01.06	SHEET 1 OF 1	
		SCALE	
		NTS	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304824 GA

PO / BATCH NO.: 0038190 / 3007176

DATE: 11.11.15

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 24 GA

QUANTITY RECEIVED: 32 sq / Ft

THICKNESS RECEIVED: 24 GA

QUANTITY INSPECTED: 32 sq / Ft

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASTM A240
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	849356
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u> DATE: <u>11.11.15</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED

SPECIFICATION:

MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

FINISH:

FINISH IDENTIFIER
UNPOLISHED No. 1
UNPOLISHED No. 2D
UNPOLISHED No. 2B
POLISHED No. 3
POLISHED No. 4
BUFFED No. 6
BUFFED No. 7
BUFFED No. 8

DART M-NUMBER
IDENTIFIER
1P
2D
NONE
3P
4P
6P
7P
8P

PART NUMBER:

M304S TT GA #P
GA

WHERE "TT" = GAUGE THICKNESS
WHERE "P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325

RELEASED

2015 FEB 04

ECN 15-122 9

D	ADDED GAUGES 0-7	AJS	15.01.06
C	DEFINED FINISH OPTION (ZN CR) AND EXAMPLE OF MATERIAL PIN WITH FINISH OTHER THAN 2B (ZN B5)	MB	12.09.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (ZN D8-1), ADD GAUGE REF (05-1), REF PAR 06-020A	CP	09.06.01
A	NEW ISSUE	DS	01.09.24
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	15.01.06		

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

M304S

TITLE

304/316 SS SHEET

SCALE

NTS

REV. D

SHEET 1 OF 1

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M5052H329.010

PO / BATCH NO.: P0038190/8007177

DATE: 17.11.15

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 64 sq ft
 QUANTITY INSPECTED: 64 sq ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .040"
 THICKNESS RECEIVED: .040
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	<u>QQ-A-250/3</u>
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	<u>7025037DK</u>
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u> DATE: <u>17.11.15</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 5052-H32 ALUMINUM SHEET
 SPECIFICATION: QQ-A-250/8 OR AMS-QQ-A-250/8
 OR AMS 4016
 OR ASTM B209

PART NUMBER: M5052H32S|XXX
 THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)
 EG. 0.063" THICK SHEET = M5052H32.063
 PREFERRED SIZE: .XXX BY 4FT BY 8FT

0.063"
 DAS
 9
 3-80

B	REFORMAT DWG. ADD B209 SPEC (ZIN D8-1), PAR 08-020A	CP	09.09.26
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.09.26		

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA
 DRAWING NO. M5052H32S
 TITLE 5052-H32 SHEET SPEC
 REV. B
 SHEET 1 OF 1
 SCALE NTS

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RELEASED
 2009-10-30
 ANP